

1 Hybrid numerical and 2 experimental performance 3 assessment of structural 4 thermal bridge retrofits

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8 **Abstract**

9 *A methodological approach to the multi-dimensional heat transfer assessment of building*
10 *envelopes is performed. The proposed method is particularly focused on thermally weak points*
11 *in envelope-structure junctions and the assessment of envelope retrofit alternatives. Thermal*
12 *performance in these spots is seldom assessed in energy audit processes, although it is one of*
13 *the main heat loss paths in many insulated façade solutions. An envelope-slab junction case is*
14 *presented, where multi-dimensional heat transfer occurs. The present paper proposes a*
15 *methodology which allows for a hybrid experimental and numerical performance assessment in*
16 *such circumstances. A numerical model is calibrated against experimental data, which is then*
17 *modified to reflect various envelope retrofit solutions. Several possible analysis procedures are*
18 *proposed, based on the capacities of transient thermal models.*

19

20 **Keywords**

21 Building envelope; Experimental assessment; Thermal bridge; Finite Element; Envelope retrofitting

22

23 **1 Introduction**

24 **1.1 Heat transfer in building envelopes & envelope retrofitting**

25 According to the Sustainable Building and Climate Initiative of the UN (UNEP 2016), and other
26 sources (DOE 2008) (Pérez-Lombard, Ortiz, & Pout 2008) (EU 2002) (EU 2010), buildings are
27 responsible for 40% of the global primary energy consumption. Within buildings, envelopes –
28 roofs, façades, and glazed areas- are the main heat transfer path from buildings to its
29 environment. (ECOFYS 2007) studied the techno-economical optimum insulation level for
30 building envelopes. In this study, optimal thermal transmittance levels were found to be
31 substantially below the current insulation levels in building envelopes. Thus, there is a great
32 heat flux reduction potential by incorporating additional insulation to building envelopes.

33 Once the decision for the renovation of a Building is taken, incorporating additional thermal
34 insulation is a robust solution, as it increases the overall thermal resistance of the building
35 envelope. Commonly, this measure is the first energy efficiency measure taken in most
36 buildings, and combined with other energy efficiency measures, provides for medium-long-term
37 Return of Investment (ROI).

38 There are various technical solutions such as External Thermal Insulation Systems (ETIC),
39 Ventilated façades, cavity wall insulation, and internal insulation systems. The basic approach
40 of all these systems is to improve the thermal transmittance of the wall, by means of the
41 addition of insulation materials. In this context, the thickness of the insulation material and its
42 insulation capacity are key variables (Elguezabal Garay, 2015).

43 1.2 Thermal bridges. Relevance & calculation procedures

44 Commonly retrofitting design decisions are made based on one-dimensional performance of
45 insulation systems. Multidimensional heat transfer paths such as window sills, slab-façade
46 junctions, balconies, etc. are disregarded. These items account for a relevant share of the heat
47 loss coefficient of a building envelope.

48 Several sources such as (ASIEPI, 2010) show that the relevance of thermal bridges within the
49 heat balance of a building is up to 30% of heating energy loads due to these elements. This
50 ratio is considered to increase for highly insulated buildings. The correct design and
51 improvement of junction details is estimated to reduce the same ratio to 15%. For this reason,
52 adequate thermal bridge calculation methods for highly insulated buildings are needed (Kuusk,
53 Kurnitski & Kalamees, 2017).

54 One of the reasons to avoid multidimensional heat transfer in the assessment procedure of a
55 building envelope retrofitting lies on the complexities of numerical models and the lack of
56 robust experimental procedures to conduct such assessments.

57 Regarding numerical models, multidimensional heat transfer codes such as Therm (LBNL,
58 2018) are freely available to designers, but to the authors' knowledge, these are only seldom
59 applied on construction projects. When related to the on-site experimental assessment of the
60 thermal performance of architectural junctions, standard methods such as (EN ISO 9869-
61 1:2014) cannot be applied and only qualitative assessments can be made by means of
62 methods such as Infrared imaging.

63 In (Garay, Uriarte & Apraiz, 2014), numerical and experimental works were conducted over a
64 2-dimensional thermal bridge. In this work, it was observed that steady-state numerical models
65 did not correctly match the dynamics of the thermal bridge. This same source showed that for
66 cases with unknown thermal properties, models failed to correctly identify the steady-state and
67 transient aspects of thermal bridges.

68 In recent dates, works such as (O'Grady, Lechowska & Harte, 2017) have studied the
69 possibility to integrate thermal imaging as a quantitative source of information for thermal
70 bridge assessment. However, their applicability is yet to be further demonstrated.

71 1.3 Experimental processes for building envelope assessment

72 Experimental heat transfer assessment procedures in building envelopes have traditionally
73 been focused on one-dimensional heat transfer assessment. In fact, it is common to find
74 instructions to avoid the influence of thermal bridges in experimental setups within
75 standardized assessment procedures.

76 Experimental procedures for the on-site of heat transfer in buildings are standardized under
77 (EN ISO 6946:2007) (ASTM C1155 – 95, 2013). Although these standards integrate transient
78 assessment methods, they are primarily focused on steady-state performance metrics. Their
79 most common implementation is performed by means of averaging processes, which filter-out
80 the dynamics of building envelopes.

81 Within the research community, there is an increasing awareness of the need for transient
82 assessment methods which has led to specific transient methods (Gutschker, 2008) (Strachan
83 & Vandaele, 2008) (Naveros, Bacher, Ruiz, Jiménez & Madsen, 2014). Anyhow, all this
84 experience remains in the one-dimensional domain.

85 (Atsonios, Mandilaras, Kontogeorgos & Founti, 2017) applies (EN ISO 9869-1:2014) & (ASTM
86 C1155 – 95, 2013) procedures over datasets from field experiments on building envelopes with
87 various levels of insulation, at different periods of the year. For each case, the required
88 campaign length is identified. In some cases, it is impossible to obtain satisfactory results from
89 steady-state methods, while in others, campaign lengths up to 20 days are required. Transient
90 methods perform substantially better, delivering robust results in 5 to 10 days.

91 The methodology presented in this paper does not intend to substitute experimental methods
92 to assess one-dimensional heat transfer. It will complement existing procedures with a novel
93 system for the assessment of multi-dimensional heat transfer, which to date is out of the scope
94 of experimental procedures.

95 1.4 Goal and limitations of the proposed methodology

96 In this paper, a hybrid numerical and experimental procedure is proposed to assess the
97 present thermal performance of an architectural junction. The procedure allows to assess
98 building envelope retrofit systems. Ultimately, this allows for a more detailed assessment of the
99 thermal performance of a retrofitting intervention.

100 The methodology is illustrated by means of a 2-dimensional façade-slab junction. The
101 presented calculation method is also suitable for 3-dimensional heat transfer. The 2-
102 dimensional heat transfer case is presented due to its larger representativity of the
103 performance gap illustrated in this section.

104 Singular 3-dimensional thermal bridges are known to be less-relevant in terms of heat transfer,
105 but critical in terms of cold-spots, and potential locations for mould growth. Users trying to
106 replicate this methodology for repetitive 3-dimensional thermal bridges such as cladding
107 anchors may experience difficulties in doing so. For these cases, users are encouraged to deal

108 with this phenomena by means of pseudo-2D models. Specific adaptations of the present
 109 methodology may need to be developed. Reference on multi-dimensional heat transfer in
 110 architectural junctions may be found in (Atsonios, Mandilaras, Kontogeorgos & Founti, 2017).

111 2 Thermal assessment methodology

112 Thermal bridges are construction details where multi-dimensional heat transfer occurs. As
 113 such, heat flux in these locations cannot be measured directly by means of heat flow meters.

114 The proposed assessment method bases its assessment of the heat flow across architectural
 115 junctions on several localized temperature and heat flow measurements. Point measurements
 116 are used to calibrate a transient numerical thermal model. Once calibrated, the model can be
 117 used to provide accurate heat transfer assessment of the present architectural junction. The
 118 impact of envelope retrofit alternatives on the heat transfer across the junction can be
 119 calculated with the calibrated model. In table 1. The method is presented in a stepwise
 120 approach.

121 *TABLE 1. Thermal assessment sequence.*

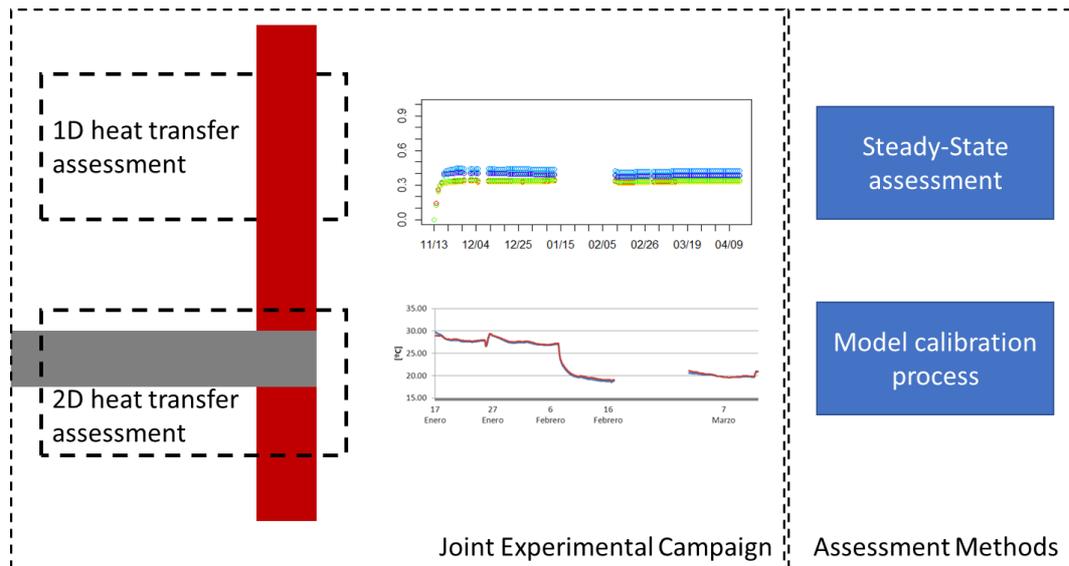
Step	Activity
Monitoring of present state	- Define the location of sensors - Monitorization campaign, ~1 month
Calibration of thermal model	- Construction of a numerical model - Optimization of thermal properties of materials
Evaluation of retrofiting alternatives	- Parametric study of retrofit possibilities vs performance indicators

122

123 The goal of this methodology lies on the identification of thermal and geometrical properties of
 124 an already constructed architectural junction based on insufficient data. Although geometrical
 125 details are commonly known in buildings constructed in the last 60 years, many thermal
 126 properties lie unknown and their determination is commonly performed by means of
 127 bibliographical research.

128 This method allows for the determination of critical information in the assessment of thermal
 129 bridges such as the effective thermal conductivity of insulation layers and air cavities, specific
 130 heat and density of concrete and brick constructions, etc.

131 This proposed hybrid methodology is complemented by state of the art one-dimensional heat
 132 transfer assessment techniques as shown in figure 1.



133
134

FIG 1. integration of assessment methods in a joint experimental campaign for on-site works

135 3 Step 1: Monitoring

136 In this step, the geometrical detail is defined, and several spots are selected for the installation
 137 of sensors. Commonly, 3-4 sensors are sufficient to provide a detailed thermal map of the
 138 architectural junction. In the selection of the sensor location, sensors should be located in such
 139 a way as to allow the mapping of the architectural detail in all its relevant internal surfaces.

140 The particular location of sensors will depend on each architectural junction, and the feasibility
 141 for some of the locations to integrate sensors. In (Garay, Uriarte & Apraiz, 2014), steady-state
 142 thermal models are used to identify suitable locations for sensor placement. By doing so, better
 143 experimental conditions are achieved. Alternative processes such as thermal imaging are also
 144 possible means of identification for suitable sensor location. The goal is to achieve spatial and
 145 transient representativity of the measurement scheme:

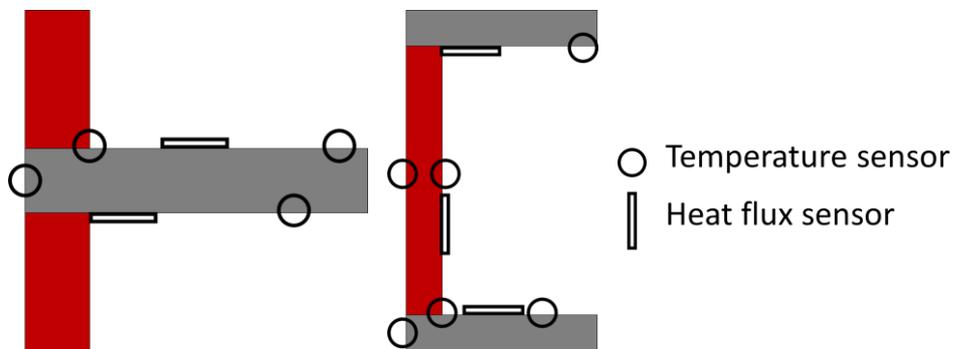
- 146 - Spatial representativity is achieved by means of sensor placement across the
 147 architectural junction, some of them mostly exposed to the external ambience, others
 148 in contact with indoor environment, and some of them in between.
- 149 - Transient representativity implies that sensors are positioned in such a way that they
 150 are exposed to different dynamics. Sensors in contact with insulation materials will
 151 deliver faster responses than those in contact with concrete and other capacitive
 152 materials.

153 The number of sensors to be placed needs to be defined based on the scope of the selected
 154 assessment. Considering that standardized one-dimensional heat transfer assessment
 155 procedures (EN ISO 9869-1:2014) incorporate ambient and surface temperature sensors and
 156 at least one heat flow sensor, this amount should be increased to achieve good
 157 representativity. Good practice should incorporate the following sensors:

- 158 - 1 ambient temperature sensor for each of the boundary conditions of the thermal
- 159 bridge
- 160 - 1 surface temperature sensor for the coldest spot on each of the boundary conditions
- 161 - 1 heat flux on each of the internal boundary conditions
- 162 - 1 additional surface temperature sensor for planar systems not instrumented for (EN
- 163 ISO 6946:2007)
- 164 - External weather conditions need to be measured, comprising, outdoor ambient
- 165 temperature, wind speed & direction, and solar radiation over the façade.

166 For the application presented, Pt100 temperature sensors and PHYMEAS heat flux sensors
 167 are identified as suitable devices.

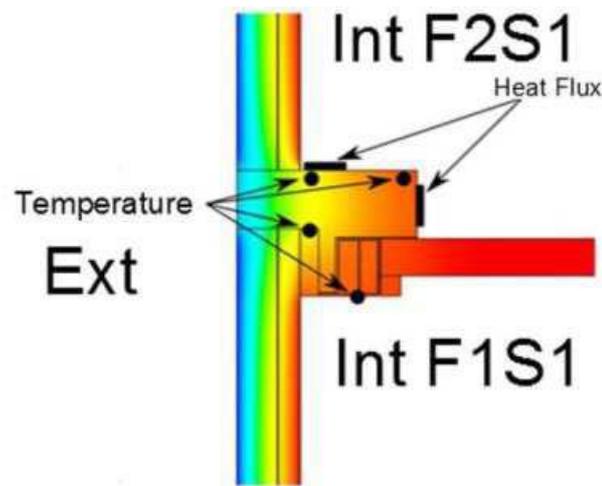
168 In figure 2 a monitorization scheme is proposed for a slab-façade junction. In this figure,
 169 meteorological sensors are not shown.



170
 171 *FIG 2. Monitorization scheme of a slab-façade junction (left), distribution of sensors in a multi-story setup (right)*

172 To facilitate the experimental process, the experimental campaign should be coordinated with
 173 the installation of other sensors for the one-dimensional assessment of the thermal
 174 performance of walls. This would allow for the common utilization of data loggers. In the same
 175 figure, the monitorization spots are redistributed, to allow for the installation of the data
 176 acquisition system within one floor in a multi-rise building. The presented experimental setup
 177 would only be valid in a multi-rise building where boundary effects caused by foundations and
 178 roof can be neglected (i.e. central floor in a 7 story-high building).

179 In figure 3, the detailed location of sensors in an architectural junction can be seen.



180
 181 FIG 3. Location of temperature and heat flux sensors in an experimental assessment of the heat transfer in a façade-
 182 slab junction (model height: 2,77m) (Garay Martinez, Uriarte Arrien & Apraiz Egaña, 2015)

183 Depending on the existing boundary conditions (i.e. indoor-outdoor temperature gradient), the
 184 insulation level of the construction, etc. the length of the monitorization campaign may divert.
 185 However, it is reasonable to assume that a proper result can be achieved in 3 to 5 weeks of
 186 experimental campaign.

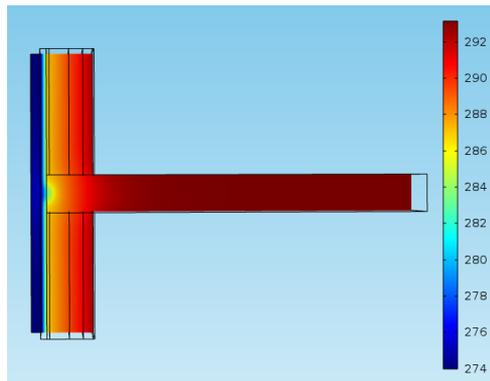
187 In (Atsonios, Mandilaras, Kontogeorgos & Founti, 2017), one-dimensional heat transfer
 188 assessment was performed by means of identification processes over various wall assemblies.
 189 Different climatic conditions, envelope compositions and assessment methods resulted in
 190 variable campaign length requirements to deliver a result. When transient methods were
 191 applied, campaign lengths in the range of 10-20 days were required to achieve good
 192 identification of the system. In the proposed methodology, longer experimental campaigns are
 193 required to properly address heat dynamics in massive elements, such as concrete slabs.
 194 Anyhow, the prescribed campaign length is still inductive.

195 4 Step 2: Calibration

196 A thermal model of the architectural detail is constructed based on the available information of
 197 the junction. Commonly tabulated data from sources such as (EN ISO 6946:2007) and
 198 (Ministerio de Fomento, 2013) are taken to complete project-specific data. It should be
 199 considered that, in most cases, retrofitting projects are performed over relatively old buildings,
 200 with non-professional owners (e.g. individual owners/dwellers, not involved in the construction
 201 process), with only minimal architectural data available.

202 The definition of architectural dimensions needs to cover the influence area where multi-
 203 dimensional heat transfer occurs. General criteria established in (EN ISO 10211:2007) suggest
 204 that 1m of one-dimensionally homogeneous wall/slab length shall be modelled. The readers
 205 should consider that secondary criteria such as symmetry planes and wall thickness may
 206 modify this length.

207 Figure 4 shows a thermal model of a façade-slab architectural junction.



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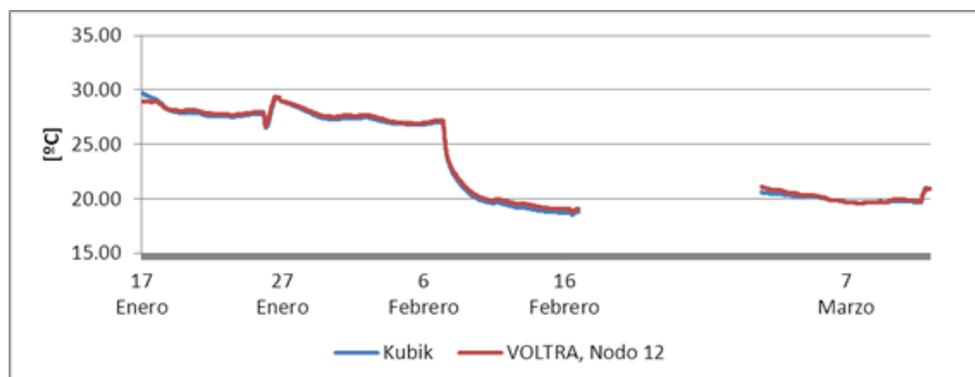
209 FIG 4. Thermal model of an architectural junction. (BRESAER)

210 Boundary condition data from the monitorization campaign is introduced in this model, and a
211 transient thermal simulation is performed over the monitored period. The boundary conditions
212 incorporated into the model are ambient temperature (in all surfaces) and solar radiation (for
213 external surfaces only).

214 Thermal properties of materials and modelling assumptions are varied to minimize de observed
215 error in output variables when compared with monitored spots in the physical junction within
216 the monitored campaign.

217 In Figure 5, output data from a calibrated model in VOLTRA (PHYSIBEL, 2009) is compared to
218 experimental data taken from a façade-slab junction constructed in the KUBIK experimental
219 building (Garay, Chica, Apraiz, Campos, Tellado, Uriarte & Sanchez, 2015).

220 Error minimization needs to be achieved simultaneously in all point measurements. The
221 comparison of the calibrated model against experimental data for all sensors installed in the
222 junction can be found in (Garay, Uriarte, & Apraiz, 2014) and (Garay Martinez, Uriarte Arrien &
223 Apraiz Egaña, 2015).



224

225 FIG 5. Calibrated output signal on a thermal model. (Garay, Uriarte, & Apraiz, 2014) and (Garay Martinez, Uriarte
226 Arrien & Apraiz Egaña, 2015)

227 In (Garay, Uriarte, & Apraiz, 2014) and (Garay Martinez, Uriarte Arrien & Apraiz Egaña, 2015),
228 the model was parametrized to incorporate thermal capacity and conductivity of materials
229 (concrete, steel, polyurethane and XPS). It was found that minor tuning was required to identify
230 the parameters of concrete. Concrete density and conductivity were varied in a range of 2000-
231 2400kg/m³, and 2-2.6 W/mK respectively. The model best fit to experimental data was
232 achieved with 2300kg/m³ and 2.2W/mK.

233 This same model resulted to be more sensible to internal convective heat transfer phenomena.
234 Separate heat transfer coefficients were required for horizontal, vertical upward and vertical
235 downward heat transfer. Additional coefficients were required for corner areas. All of them
236 resulted in surface heat transfer coefficients in the range of 2.5-4 W/m²K, substantially lower
237 than reference values in (EN ISO 6946:2007). Full details on the calibration process can be
238 found in (Garay, Uriarte, & Apraiz, 2014).

239 At the end of this process, the thermal model is classified as “Calibrated”, and can be used for
240 later assessment of retrofit alternatives. In (TECNALIA, 2013), visual inspection was used
241 to identify the model which best fit experimental data, but this process can be improved by
242 using error minimization techniques simultaneously over all measurement spots. As it can be
243 seen in figure 4, the model was able to predict surface temperature within +- 0.2 °C from
244 experimental data.

245 The calibration is performed based on punctual sensor locations, none of these is sufficiently
246 reliable as to fully represent the thermal performance of the architectural junction. However,
247 Considering the good agreement of the calibrated model with experimental data, it is
248 reasonable to accept that the calibrated thermal model can be used to predict the thermal
249 performance of the full architectural junction.

250 5 Step3: Evaluation of retrofit alternatives

251 The calibrated model from the previous section can be used to predict the thermal performance
252 of architectural junctions targeting at various performance figures. The model by itself is a
253 transient thermal model, which can be used to perform both transient and steady-state
254 calculations of the architectural junction for various purposes such as the following:

- 255 - Calculate thermal bridge coefficients and temperature factors of various alternative
256 designs, based on calculation criteria and boundary conditions in (EN ISO
257 10211:2007), but with calibrated thermal parameters for the baseline junction
- 258 - Calculate the overall coupling coefficient of the building envelope under standard (EN
259 ISO 13790:2008)
- 260 - Calculate the transient thermal response of the architectural junction under harmonic
261 boundary conditions similar to (EN ISO 13786:2007) and (Garay Martinez, Riverola &
262 Chemisana, 2017).
- 263 - Obtain transfer functions and response factors of the architectural junction by
264 procedures such as (Martín, Flores, Escudero, Apaolaza & Sala, 2010).

- 265 - Obtain equivalent one-dimensional thermal models for its integration into energy
266 simulation programs by means of system identification techniques, stochastic
267 procedures, etc. as proposed by (Gacia Gil, 2008).
268 - Perform heat transfer analysis of the architectural junctions for the verification of
269 energy savings in energy performance contracts by means of IPMVP (EVO, 2012) or
270 equivalent methods.

271 Overall, the proposed models allow for a detailed assessment of the architectural junction, with
272 many relevant output parameters, which should be defined on a case-by-case basis, along with
273 the particularities of each project from its many perspectives (architectural constraints,
274 expected performance levels, engagement of contractors in the final performance, etc.).

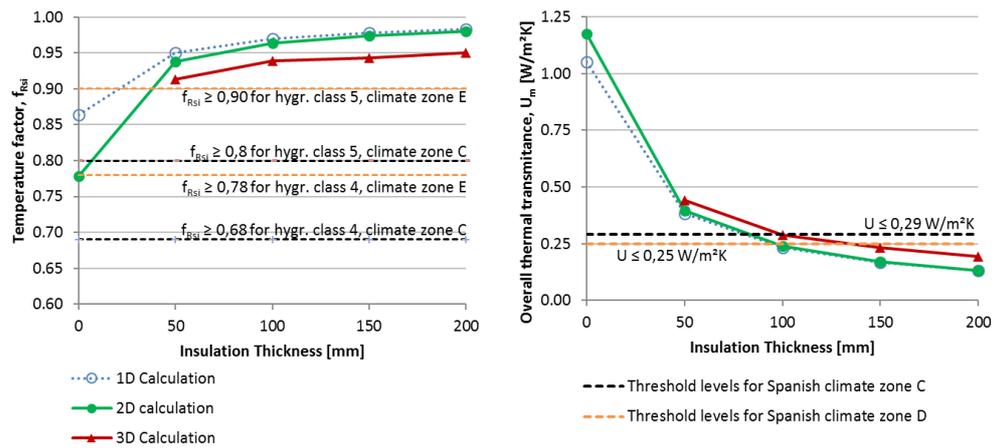
275 In the following paragraphs a case study on the assessment process for building energy
276 retrofits is presented. The model for the façade-slab section presented in figure 3 is taken as
277 baseline, and façade retrofit is performed by means of a ventilated façade system. This system
278 is a closed joint ventilated façade cladding system (ULMA Architectural, 2018) based on
279 vertical profiles and point anchors to the edge of concrete slabs (BRESAER).

280 The presented study was performed by means of multi-dimensional modeling of the junction.
281 The ventilated façade model is parametrized to incorporate insulation thickness as the main
282 variable. Anchor thickness is a dependent variable, as this parameter is required to be
283 increased when the cladding is separated from the façade to meet mechanical criteria. The
284 suitability of each alternative is assessed by means of surface, linear and point heat transfer,
285 and temperature factor is obtained. Figure 6 shows the architectural detail and temperature
286 field of the studied junction.



287
288 *FIG 6. Architectural detail and thermal field in the cross-section of the slab-façade junction*

289 The U-value of the façade evolves from 1.05 W/m²K (Uninsulated) to 0.13 W/m²K (20 cm of
290 insulation). The achieved insulation levels are compared with normative requirements in Spain
291 (Ministerio de Fomento, 2013).



292

293 FIG 7. Temperature factors and thermal transmittance values. (Arregi Goikolea, Garay Martinez, Riverola Lacasta &
 294 Chemisana Villegas, 2016)

295 In figure 7, the evolution of thermal transmittance and temperature factors is shown for varying
 296 thermal insulation levels. For the uninsulated case, a 12% surplus heat transfer due to the 2D
 297 heat transfer over the 1D study. When adding insulation over this junction, the 2D surplus heat
 298 is substantially mitigated. However, 3D heat transfer introduced by mechanical anchors
 299 becomes a relevant part of the heat transfer across the façade. This surplus heat increases
 300 from 16% (5cm) to 48% (20cm) when the façade is insulated externally. The surplus 3D heat
 301 transfer is stable in absolute terms for all cases, but its relative relevance increases
 302 substantially.

303 The method results in a more precise assessment, where calculation errors due to 3D heat
 304 transfer are detected and corrected. As a result, the façade system is selected for compliance
 305 with the Spanish requirement of overall façade U-value (0.25 W/m²K). In this correction,
 306 insulation thickness is increased from 10 to 15 cm of mineral wool.

307 6 Conclusions

308 With the increasing thermal performance levels required by national building codes in
 309 developed societies, steady-state thermal performance of one-dimensional sections of
 310 envelopes are not sufficient to guarantee the thermal performance of architectural envelopes.
 311 The need for detailed assessment is increasingly relevant in retrofitting projects, where
 312 architectural information and design alternatives face relevant constraints. Under such
 313 schemes, advances in design and assessment procedures are necessary, furthermore
 314 considering that thermal bridges in these junctions are major heat loss paths, and cold spots
 315 where surface condensation and mould growth is more likely to occur.

316 The proposed methodology provides a minimally intrusive methodology for the robust
 317 assessment of thermal performance of architectural junctions with many possible outcomes,
 318 which could be defined based on the requirements of each case. Considering the rapid
 319 adoption of wireless technologies in the sensor and monitorization market, it could be expected

320 that the intrusiveness of the methodology could be further reduced by removing wires in the
321 monitorization process.

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324 reflects only the authors' view and the European Commission is not responsible for any
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